





METHOD STATEMENT FOR ASSEMBLY OF SLIPFORM

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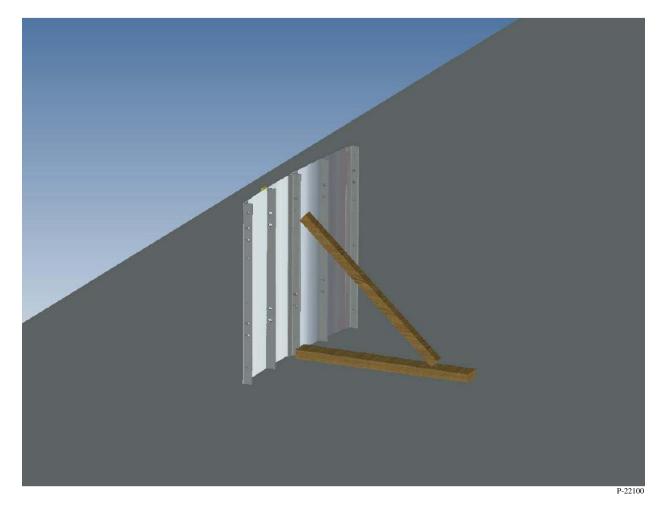


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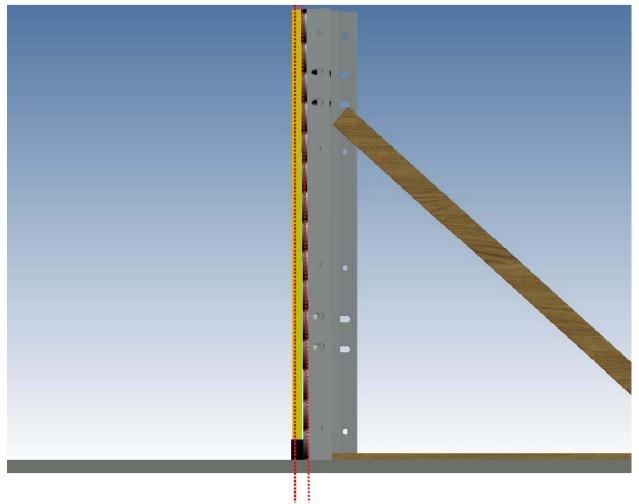


1. STEEL FORM ARRANGEMENT

- **1.1** Draw a line where the slipformed wall boarder.
- **1.2** Start at the highest point on the surface.
- **1.3** Put the first steel form element at the highest point.
- **1.4** Use one board to support the steel form on the foundation and one board for diagonal support under the lower waler.



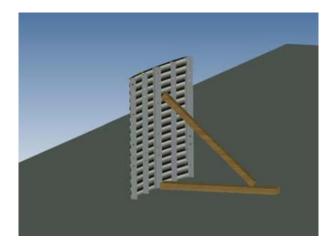




3 mm

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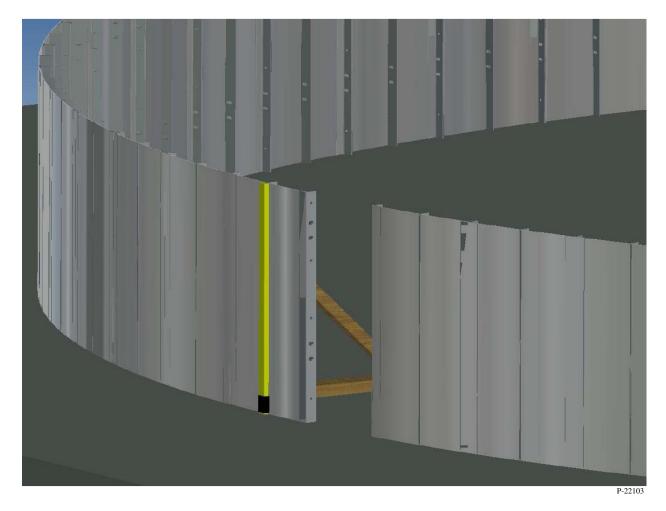
- **1.5** Wrap a water level with tape to obtain a distance of approx. 3mm
- **1.6** Adjust the lower side of the steel form to the water level to the correct release angle.
- **1.7** Nail the boards to the steel form and foundation at the joint of the steel form and put another steel form in the joint.



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- **1.8** Continue around the geometry and cut the last steel form to correct length.
- **1.9** Repeat the procedure from the inner form setting with the outer form, but use a board to keep the correct distance (wall thickness) between the inner and the outer form.

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